



rk steel smith
defining workspace

Industrial Vertical Drawer Press-brake Punch & Die Cabinet

PRODUCT RANGE

Maximum organization with
Minimum space requirements.....
The tools are always ready-to-hand.....



2018

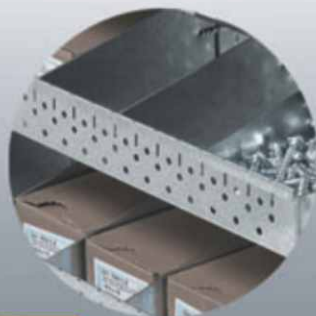
One for all!



Long Tools



CNC Tool



Hardware



Press-brake



Bin



1850mm H.

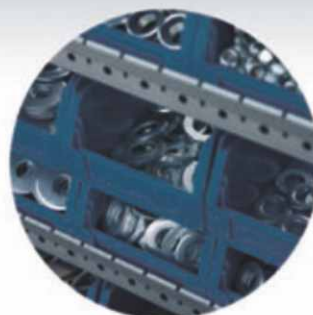
1250mm H.



Punching Tool



Hardware



Fastner



Die



Safe, functional technology made in India

The RKSS tool cabinets of the VDC series assure maximum organization at minimum space requirements. Thanks to vertical drawers, the tools are always ready-to-hand.

The direct access to the tooling from both sides provides increased safety as reaching over the tools is eliminated.

Integrated transport notches allow the easy relocation of your tool cabinet by lift truck or cart when empty.



Press-brake Punch & Die Cabinet

05 & 13



**Press-brake
Punch & Die Trolley**

11 & 12



**Press-brake
Punch & Die Cupboard**

13



Colour Option

14

The safe storage of bending tools

The VDC tool cabinet series for bending tools support a maximum of safety for the work surroundings of your press brake. Robust and perfectly fitted tool retainers store up large amounts of tools with direct access right beside your machine. Reduce your setup times and increase the durability of your tooling.



1250mm H. X 1100mm D.



1850mm H. X 1100mm D.



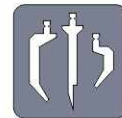
Max. load capacity 900kg. each drawer



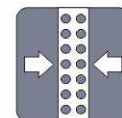
Relocation by pallet truck
only use for empty cabinet



Drawers individually lockable



For all types of tools



Both - sided access

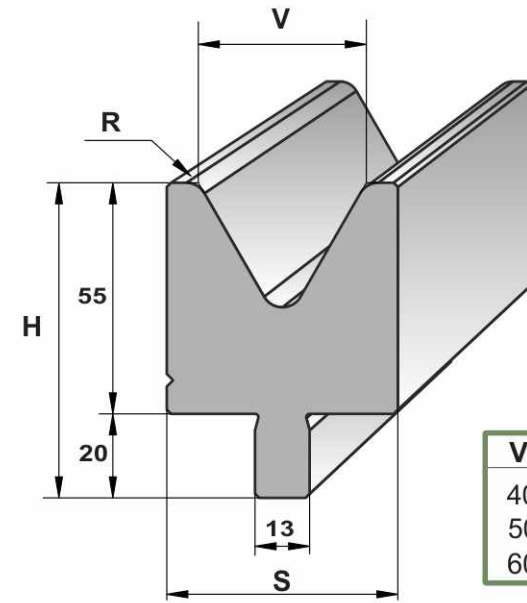
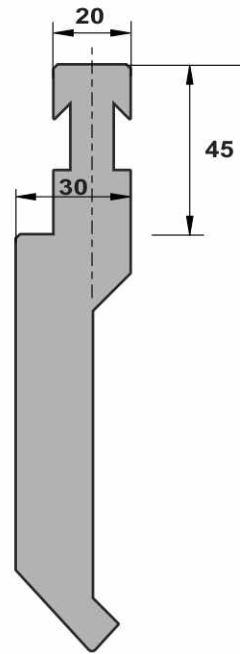
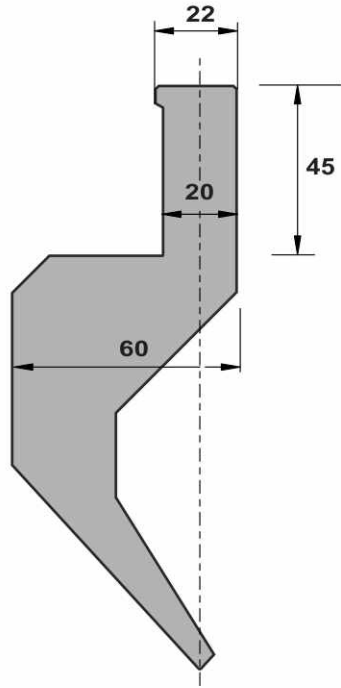
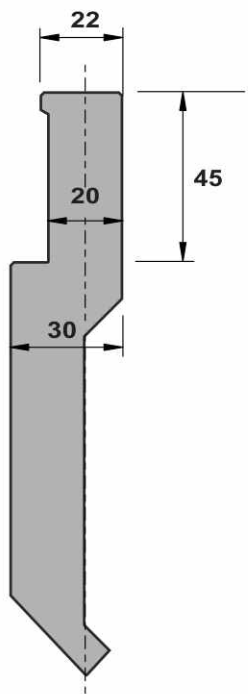


Highest Capacity and reliable guidance the statements by idler wheels

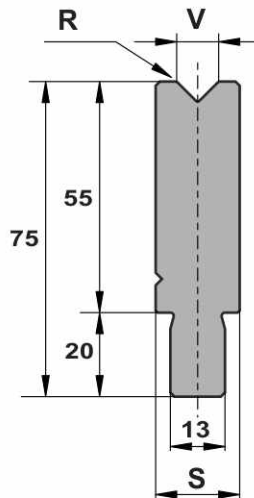


Excerpts separately lockable and with easy to identify labeling field

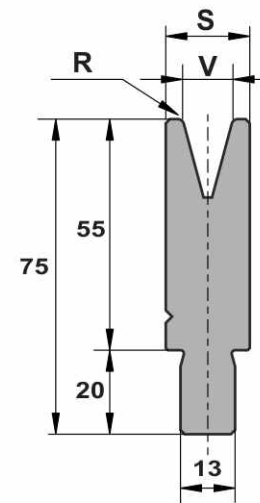
-----Example-----



V	S	R	H
40	55	5.0	75
50	70	5.5	75
60	80	7.0	85

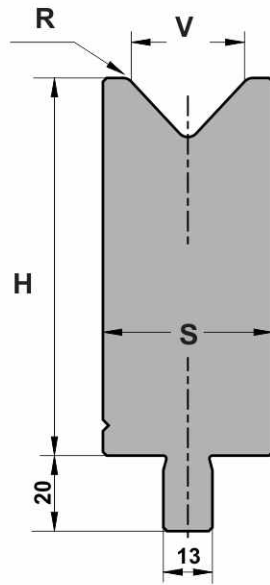
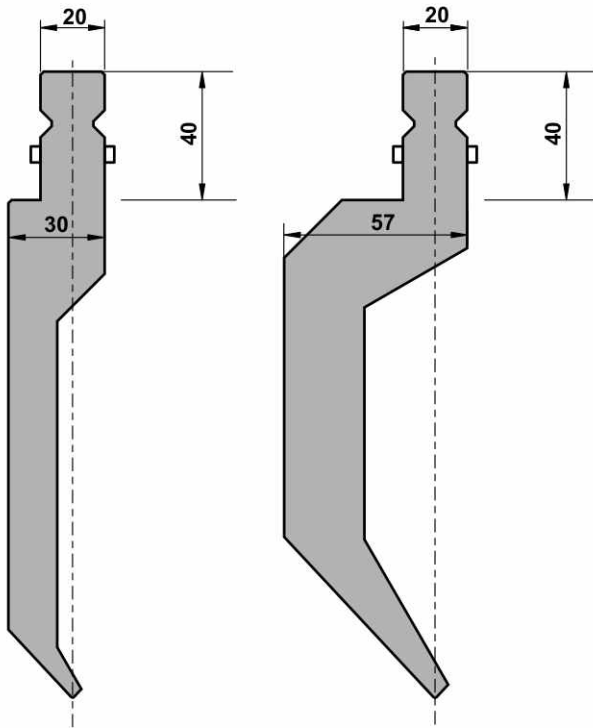


V	S	R
10	20	1.0
12	20	1.5
16	30	2.0
20	30	2.0
24	40	3.0
32	50	4.0
40	55	4.0

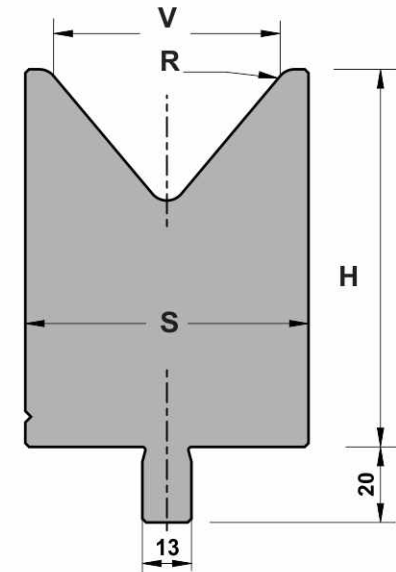


V	S	R
6	15/20	0.6
8	15/20	0.8
10	20	1.0
12	20	1.5
16	30	2.0
20	35	2.5
24	40	3.0
32	60	4.0

-----Example-----

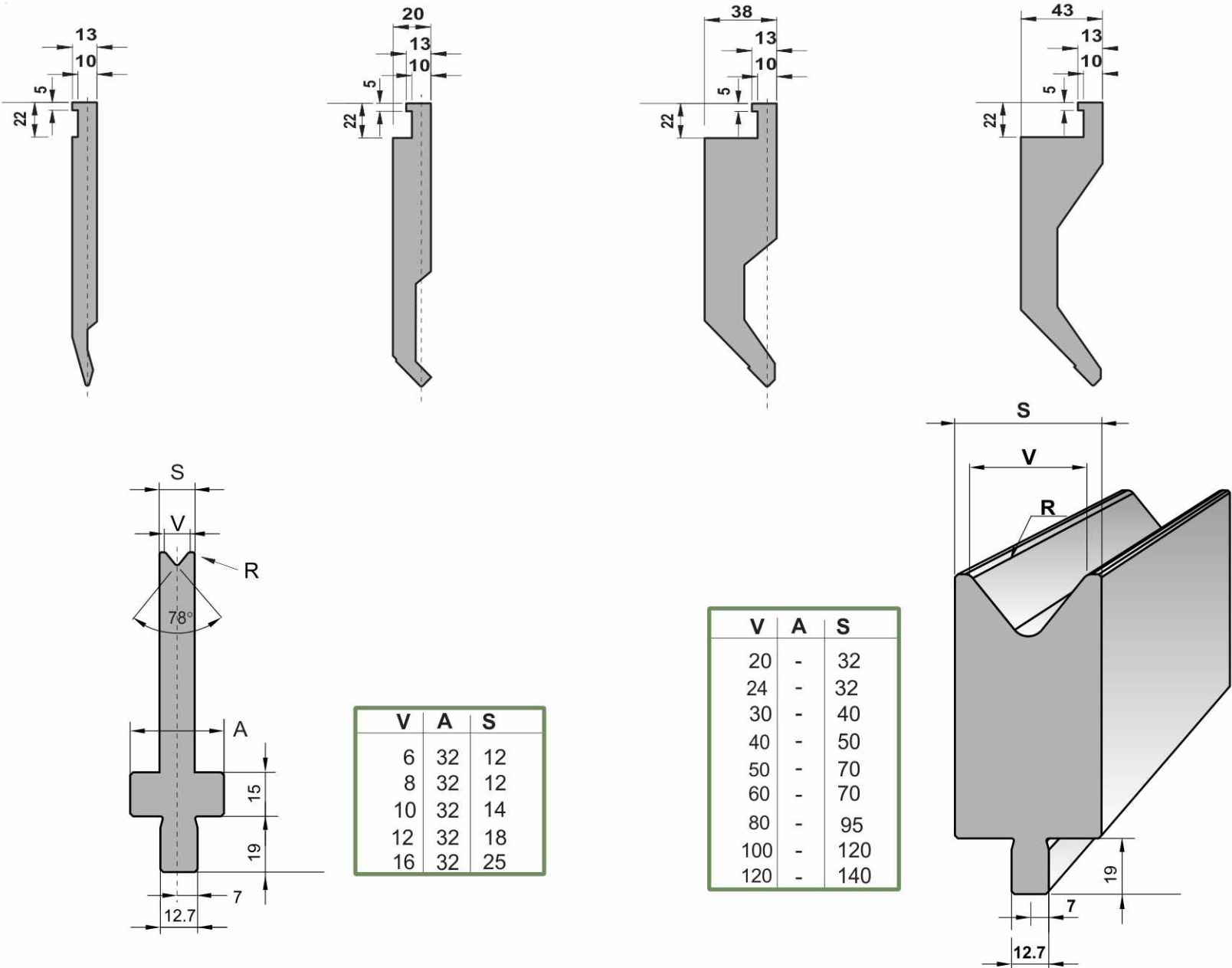


V	S	H
4	20	100
6	20	100
8	20	100
10	20	100
12	25	100
16	30	100
20	30	100
24	35	100
30	45	100
40	55	100
50	75	100

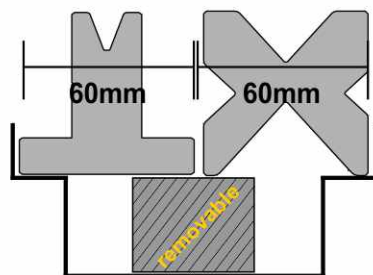
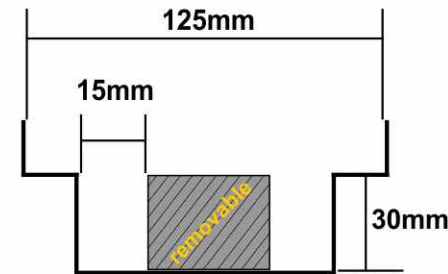
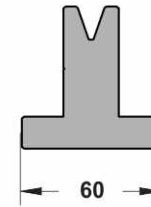
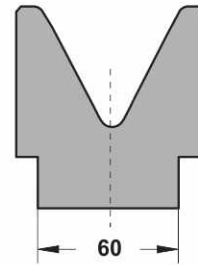
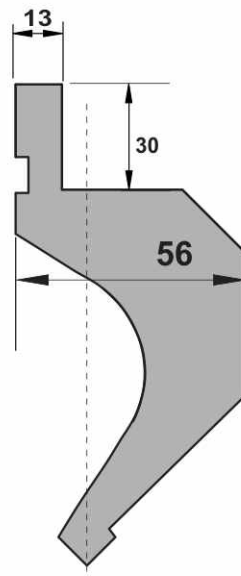
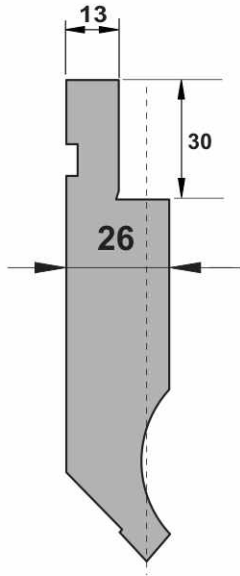


V	S	H
60	75	100
70	85	100
80	100	100
90	110	120
100	120	120

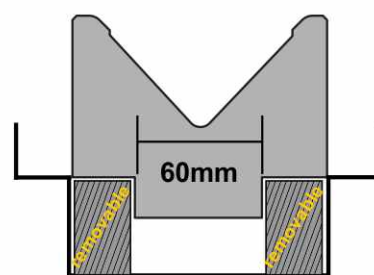
-----Example-----



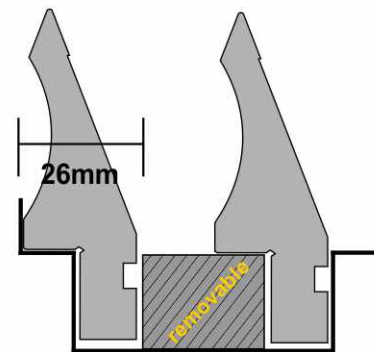
-----Example-----



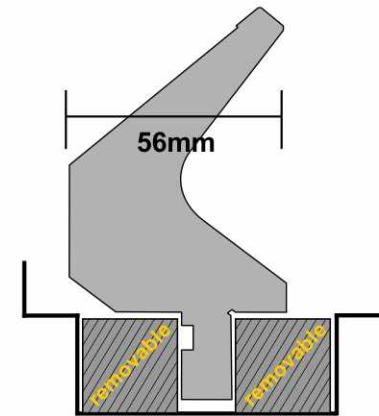
Shelve-A



Shelve-B



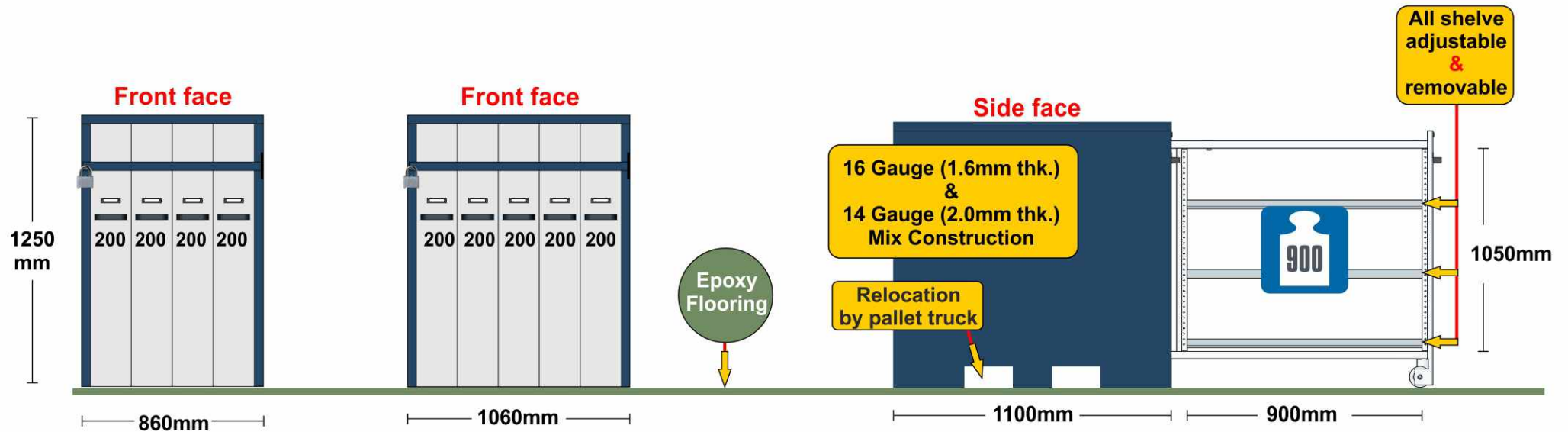
Shelve-C



Shelve-D

Storage of Press-brake Punch & Die.

Direct access to the tooling from both sides provides increased safety as reaching over the tools is eliminated.



RK VD PRESS 1250-360-01

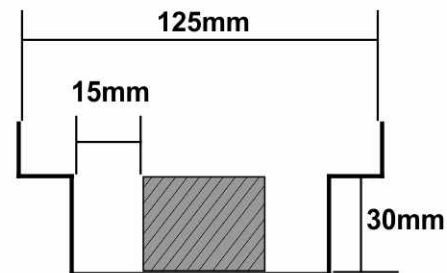
200mm Wide - 4no. Drawers

3no. Adjustable shelf storage for press brake top & bottom tooling

RK VD PRESS 1250-450-02

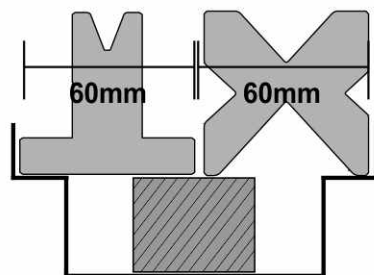
200mm Wide - 5no. Drawers

3no. Adjustable shelf storage for press brake top & bottom tooling

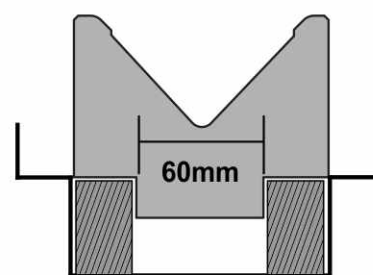


Other tooling style pl. specify size
 ■ Beyeler-Bystronic Style page no. - 06
 ■ Trumpf-Wila Style page no. - 07
 ■ LVD Style page no. - 08

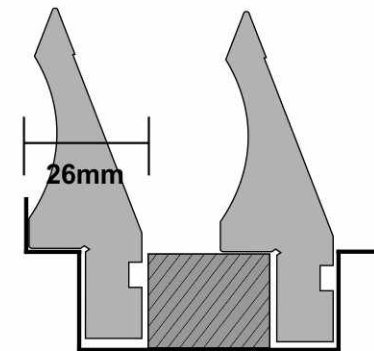
Amada Style Tooling



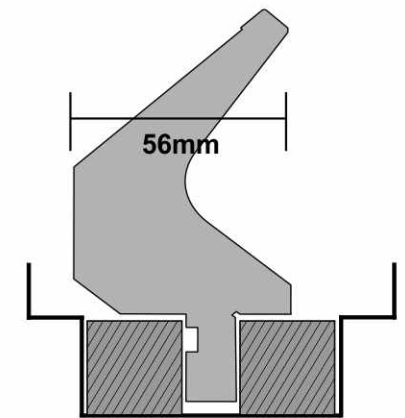
Drawer-A



Drawer-B



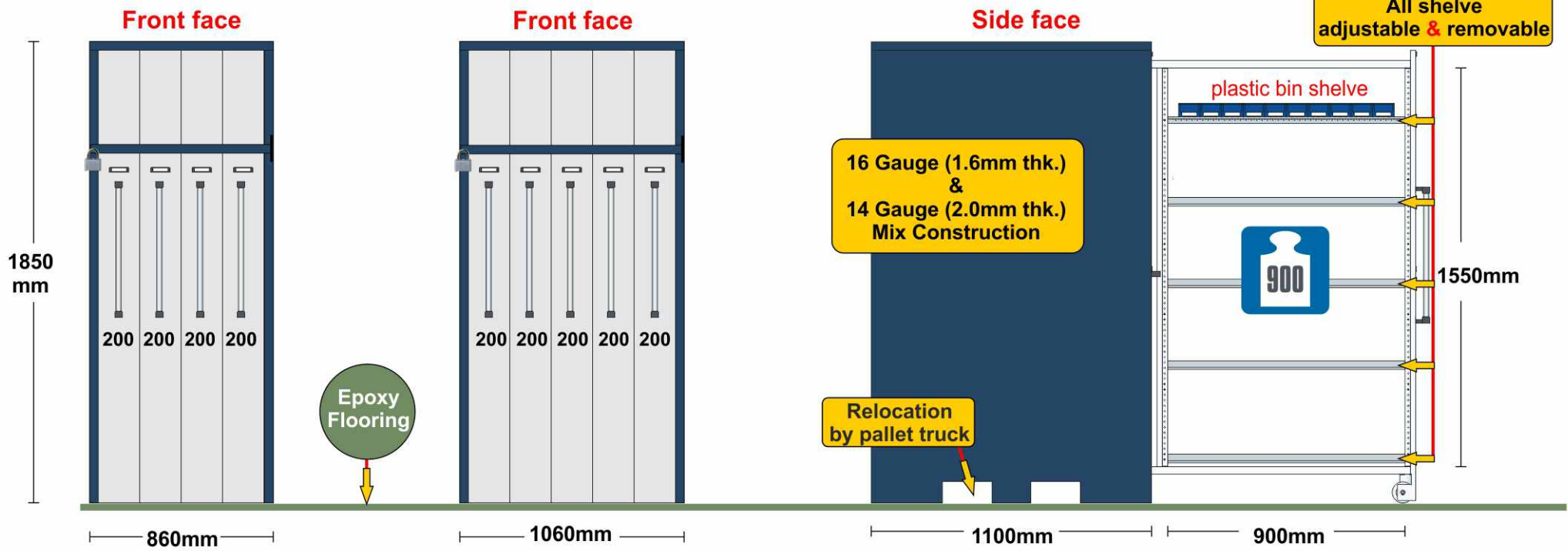
Drawer-C



Drawer-D

Storage of Press-brake Punch & Die.

Direct access to the tooling from both sides provides increased safety as reaching over the tools is eliminated.



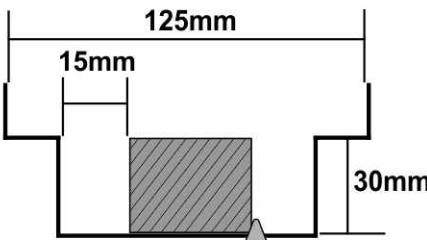
RK VD PRESS 1850-600-033

200mm Wide - 4no. Drawers
1no. Adjustable shelf storage for plastic bin, bolt, nut, spanners & etc.
4no. Adjustable shelf storage for press brake top & bottom tooling

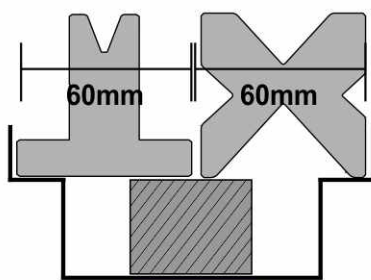
RK VD PRESS 1850-750-04

200mm Wide - 5no. Drawers
1no. Adjustable shelf storage for plastic bin, bolt, nut, spanners & etc.
4no. Adjustable shelf storage for press brake top & bottom tooling

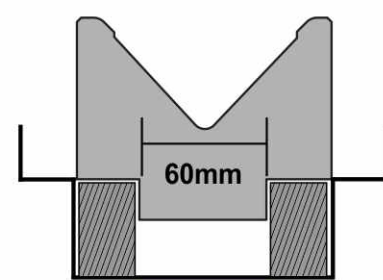
Other tooling style pl. specify size
 ■ Beyeler-Bystronic Style page no. - 06
 ■ Trumpf-Wila Style page no. - 07
 ■ LVD Style page no. - 08



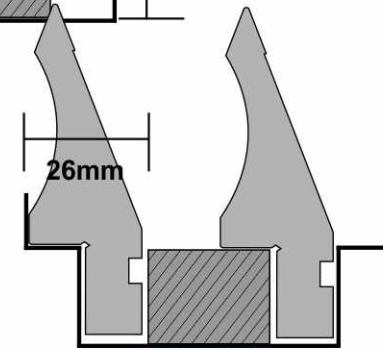
Amada Style Tooling



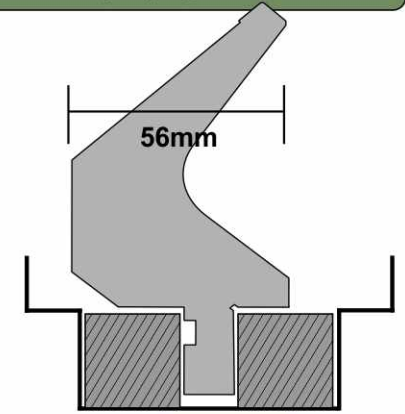
Drawer-A



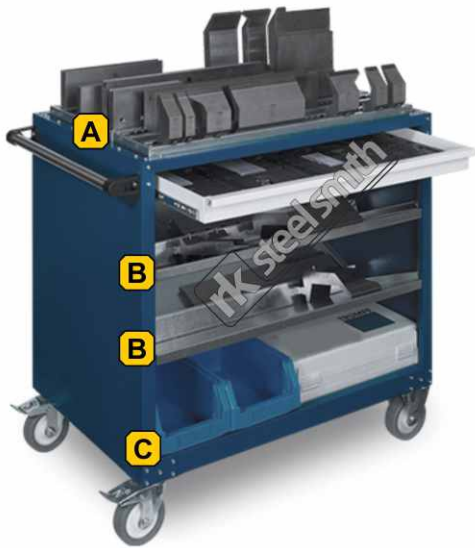
Drawer-B



Drawer-C

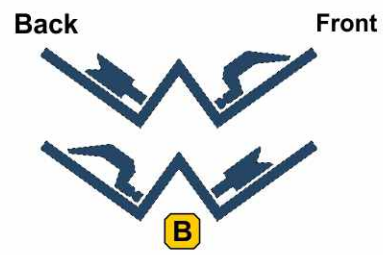
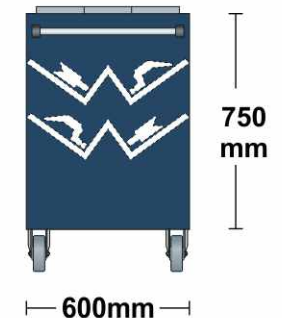
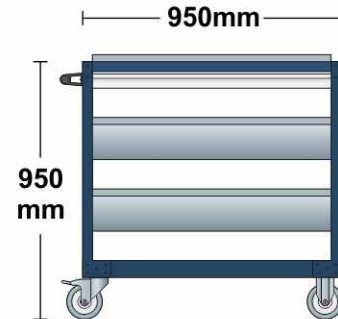


Drawer-D



RK VD PRESS TT-80-05

16 Gauge (1.6mm thk.)
&
14 Gauge (2.0mm thk.)
Mix Construction



C Bottom Shelf



400 kg load



with 2
150 dia.
casters



with 2
150 dia.
fixed castors



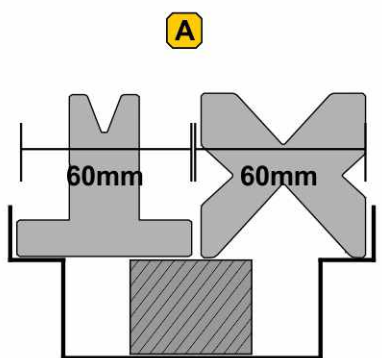
with 1
100mm H.
drawer



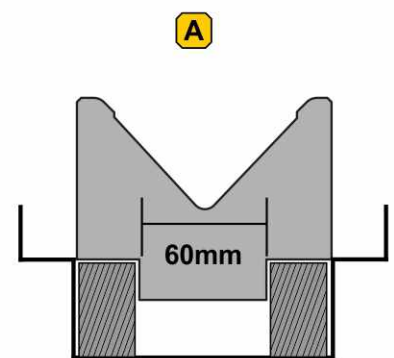
with 4 no.
beveled
shelves

Other tooling style pl. specify size
 ■ Beyeler-Bystronic Style page no. - 06
 ■ Trumpf-Wila Style page no. - 07
 ■ LVD Style page no. - 08

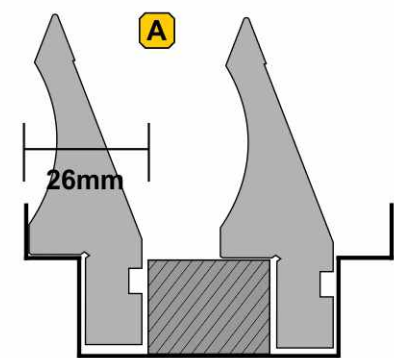
Amada Style Tooling →



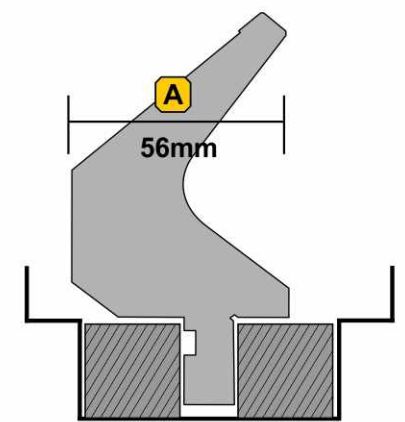
Shelve-A



Shelve-B



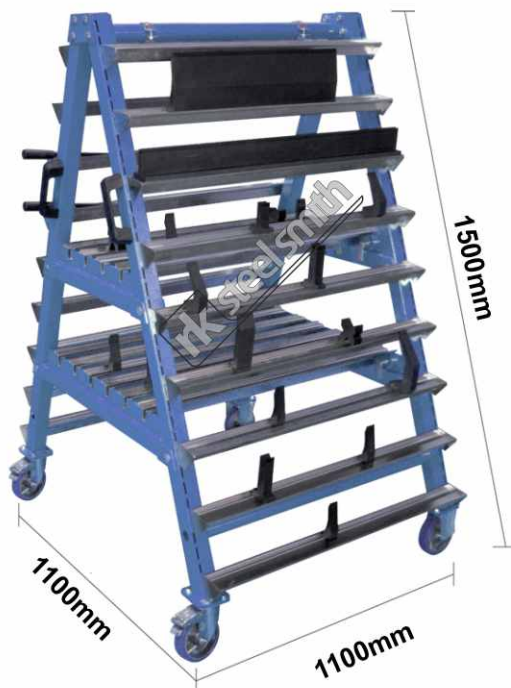
Shelve-C



Shelve-D

Direct access to the tooling from both sides provides increased safety as reaching over the tools is eliminated.

- faster access
- robust construction
- clear and tidy storage
- visibility of tools



RK VD PRESS TT-120-06



800 kg load



with 2 150 dia. casters



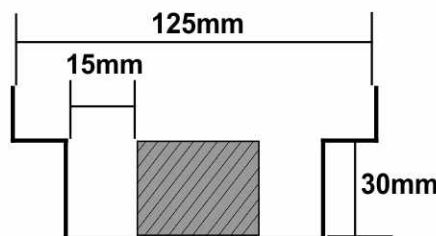
with 2 150 dia. fixed castors



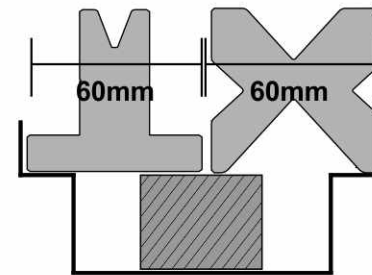
For all tool types



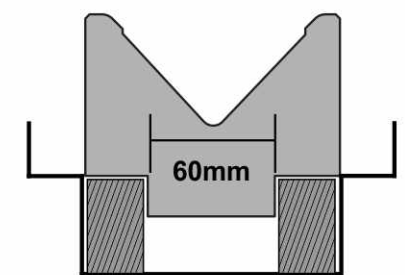
with beveled shelves 30no.



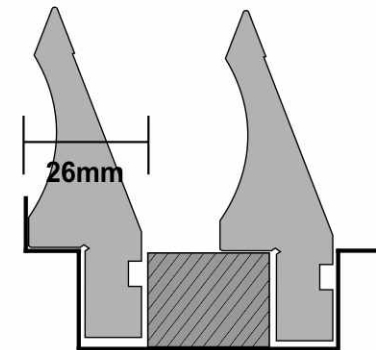
Amada Style Tooling



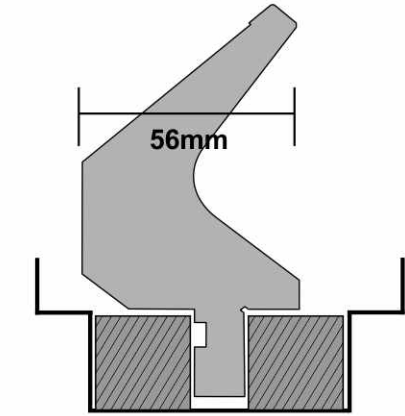
Shelve-A



Shelve-B



Shelve-C

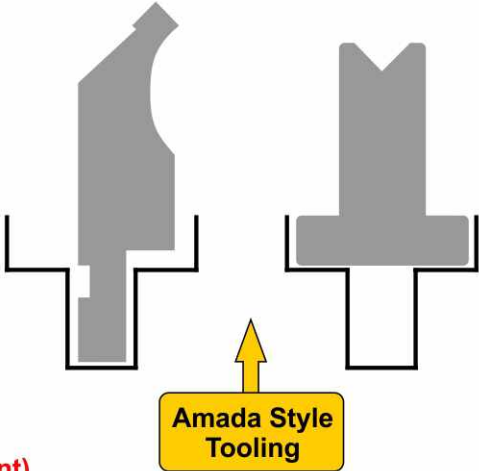
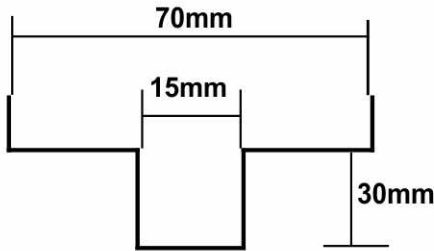


Shelve-D

Other tooling style pl. specify size
 ■ Beyeler-Bystronic Style page no. - 06
 ■ Trumpf-Wila Style page no. - 07
 ■ LVD Style page no. - 08

Storage of Press-brake Punch & Die.

Dimensions: 900mm W. X 900mm D. X 1650mm H.



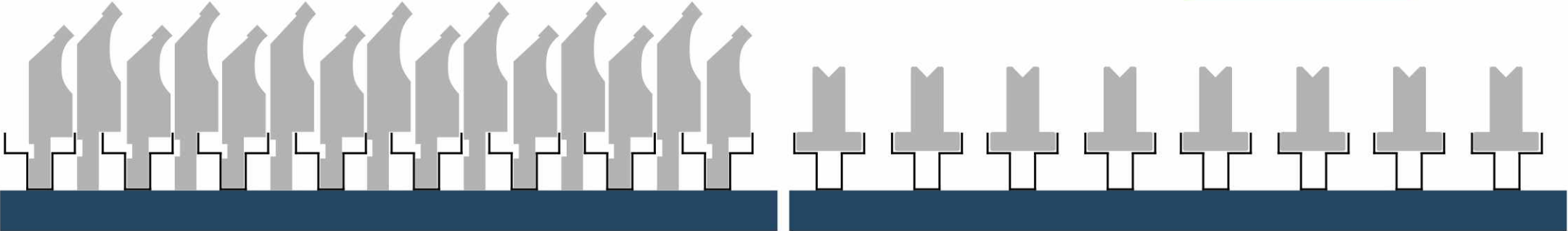
1 Pull out drawer with 8-15 storages places (segment)



6 Fixed shelves with 8-15 storage places each L 835 mm

- Other tooling style pl. specify size
- Beyeler-Bystronic Style
 - Trumpf-Wila Style
 - Colgar Style
 - LVD Style

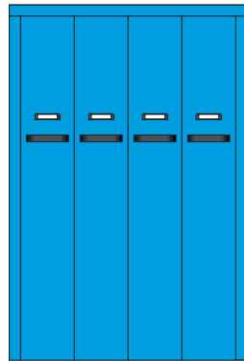
16 Gauge (1.6mm thk.)
&
14 Gauge (2.0mm thk.)
Mix Construction



Standard Color option :



7035
Pale Grey - Str.



5015
American Blue - Str.



6009
D. A. Grey - Str.



5013
PP Dark Grey - Str.



3001
Red - Str.

Assembled components are transfer to pre-treatment plant for treating in 7 tank for degrees, zinc, phosphating and passivation.

Material received from pre-treatment department are immediately powder coated in the dust free painting booth and then the articles are put inside a baking oven at a temperature of 180° C for about 20 minutes.



rk steel smith
defining workspace



Plot- B/32 (Part-2) Bileshwar Indl. Estate,
Opp. G.V.M.M.,
Odhav-Kathwada Road,
Ahmedabad - 382415
Gujarat (INDIA).



+91 94 281 35 100
+91 98 253 00 059



rksteelsmith@gmail.com
info@rksteelsmith.com
sales@rksteelsmith.com



www.rksteelsmith.com